

**ABSTRACT OF THE DISCLOSURE**

5           A breast pocket for sweatshirts and method of manufacturing  
for enhancing the usefulness of the sweatshirt and facilitating  
carrying user accessories. The assembly includes a main portion  
and a pouch member. The main portion includes a front panel, a  
back panel, a neck opening and pair of arm openings. The front  
10 panel also has a slit therein. The slit is preferably positioned over  
either the right or left breast of the user when the main portion is  
being worn. The pouch member has an opening. Most preferably  
the opening of the pouch member is operationally coupled to the  
slit of the front panel. The pouch member is preferably positioned  
15 to abut an interior portion of the front panel. A closure device may  
be provided to selectively close the opening of the pouch member.